

TEST REPORT IEC 62471 Photobiological safety of lamps and lamp systems

Date of issue: 2020-10-27

Total number of pages: 23

CB Testing Laboratory: SIQ Ljubljana

Applicant's name Xpand 3D, d.o.o.

Address Smartinska 152, SI-1000 Ljubljana, Slovenia

Test specification:

Standard: IEC 62471:2006 (First Edition)

Test procedure.....: Type testing

Non-standard test method.....: N/A

Test Report Form No. IEC62471A

TRF Originator: VDE Testing and Certification Institute

Master TRF: Dated 2009-05

Copyright © 2009 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.

This publication may be reproduced in whole or in part for non-commercial purposes as long as the IECEE is acknowledged as copyright owner and source of the material. IECEE takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.

If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.

This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

Test item description...... UV disinfection cabinet

Trade Mark....: XPANDVISION

Manufacturer...: Xpand 3D, d.o.o.

Šmartinska 152, SI-1000 Ljubljana, Slovenia

Model/Type reference: UV STATION

Light source: UVC lamp 4x30 W G13_Osram Puritec HNS

Ratings: 230 V; 50 Hz; 150 W



Testing procedure and testing location: CB Testing Laboratory: SIQ Ljubljana SIQ Ljubljana is accredited by Slovenian Accreditation with accreditation number LP-009 in the field of testing Testing location/ address..... Mašera-Spasićeva ulica 10, SI-1000 Ljubljana, Slovenia **Associated CB Laboratory:** Testing location/ address....: Igor Smrke Tested by (name + signature): Tomaž Knez Approved by (+ signature): ☐ Testing procedure: TMP Tested by (name + signature): Approved by (+ signature): Testing location/ address....: ☐ Testing procedure: WMT Tested by (name + signature): Witnessed by (+ signature)....: Approved by (+ signature): Testing location/ address....: Testing procedure: SMT Tested by (name + signature): Approved by (+ signature): Supervised by (+ signature): Testing location/ address....: Testing procedure: RMT Tested by (name + signature): Approved by (+ signature): Supervised by (+ signature): Testing location/ address....:



Summary of testing:

Tests performed (name of test and test clause):

Type testing according to standard IEC 62471:2006

The measurements were performed at a distance of 200 mm from the UV Station with an open door (considered worst case scenario) where 4x30 W UVC lamp type Osram Puritec HNS G13 are used.

When the doors are closed no UV radiation is present outside the cabinet.

The device under test has been classified as **Risk Group 3 (RG3)** for Actinic UV hazards at distance of 200 mm from the cabinet.

Testing location:

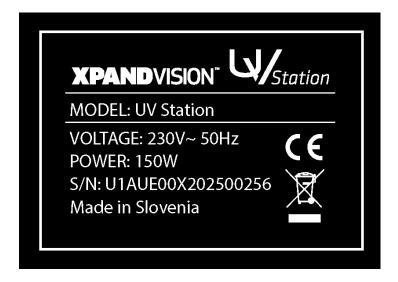
SIQ Ljubljana,

Mašera-Spasićeva ulica 10, SI-1000 Ljubljana, Slovenia

Summary of compliance with National Differences:

For Cenelec Common Modification between IEC 62471:2006 and EN 62471:2008 see Attachment 1 in this test report.

Copy of marking plate:





Test item particulars					
Tested lamp		: 🛛 continuous	wave lamps	☐ pul	sed lamps
Tested lamp system	:				
Lamp classification group.		☐ exempt	☐ risk 1	☐ risk 2	⊠ risk 3
Lamp cap		: G13			
Bulb		: Osram Puritec	HNS		
Rated of the lamp	:	UVC; 4x30 W			
Furthermore marking on th	ne lamp:	none			
Seasoning of lamps accord	ding IEC standard:	IEC 62471			
Used measurement instrur	ment:	Irradiance, Rac	liance: Benth	nam IDR300-	PSL
Temperature by measuren	nent:	22,4 °C			
Information for safety use.	:	none			
Possible test case verdid	ets:				
 test case does not app 	oly to the test object:	N/A			
 test object does meet t 	the requirement:	P (Pass)			
test object does not me	eet the requirement:	F (Fail)			
Testing:					
Date of receipt of test item	:	2020-10-09			
Date (s) of performance of	tests::	From 2020-10-	22 to 2020-1	0-23	
General remarks:					
This report shall not be rep "(See Enclosure #)" refers "(See appended table)" ref Throughout this report a c	in this report relate only to the produced, except in full, without to additional information agrees to a table appended to the comma (point) is used as the set be kept on file and available.	out the written ap opended to the r he report. e decimal separa	proval of the eport.	Issuing testir	ng laboratory.
General product informa	tion:				
light.	s disinfection system. It is e		•		_
The equipment is classified	d in the Risk group 3 for Acti	nic UV hazard.			
The test sample was cons	idered as non-GLS product v	which was tested	d at the dista	nce of 200 m	m.
According to IEC/TR 6247	71-2:2009:				
When the product(s) is/are product.	e operated at rated voltage,	the following wa	arning label s	should be ma	arked on the
	Risk G	Froup 3			
	WARNING. UV emitted f eye and skin exposure				

Product tested against IEC62471

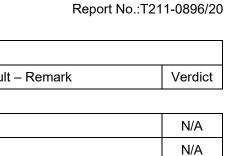


	IEC 62471		
Clause	Requirement + Test	Result – Remark	Verdict
4	EXPOSURE LIMITS		Р
4 4.1	General		P
7.1	The exposure limits in this standard is not less than 0,01 ms and not more than any 8-hour period and should be used as guides in the control of exposure		P
	Detailed spectral data of a light source are generally required only if the luminance of the source exceeds 10 ⁴ cd·m ⁻²		N/A
4.3	Hazard exposure limits		Р
4.3.1	Actinic UV hazard exposure limit for the skin and eye	Risk Group 3	Р
	The exposure limit for effective radiant exposure is 30 J·m ⁻² within any 8-hour period		Р
	To protect against injury of the eye or skin from ultraviolet radiation exposure produced by a broadband source, the effective integrated spectral irradiance, Es, of the light source shall not exceed the levels defined by:		Р
	$E_{s} \cdot t = \sum_{200}^{400} \sum_{t} E_{\lambda}(\lambda, t) \cdot S_{UV}(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 30$ J-m ⁻²		Р
	The permissible time for exposure to ultraviolet radiation incident upon the unprotected eye or skin shall be computed by:		Р
	$t_{\text{max}} = \frac{30}{E_{\text{s}}} \qquad \text{s}$		Р
4.3.2	Near-UV hazard exposure limit for eye	Р	
	For the spectral region 315 nm to 400 nm (UV-A) the total radiant exposure to the eye shall not exceed 10000 J·m ⁻² for exposure times less than 1000 s. For exposure times greater than 1000 s (approximately 16 minutes) the UV-A irradiance for the unprotected eye, E _{UVA} , shall not exceed 10 W·m ⁻² .	Exempt group	Р
	The permissible time for exposure to ultraviolet radiation incident upon the unprotected eye for time less than 1000 s, shall be computed by:		Р
	$t_{\text{max}} \le \frac{10\ 000}{E_{\text{UVA}}} \qquad \text{s}$		Р
4.3.3	Retinal blue light hazard exposure limit		N/A
	To protect against retinal photochemical injury from chronic blue-light exposure, the integrated spectral radiance of the light source weighted against the blue-light hazard function, $B(\lambda)$, i.e., the blue-light weighted radiance, L_B , shall not exceed the levels defined by:		N/A



	IEC 62471		
Clause	Requirement + Test	Result – Remark	Verdict
	$L_{B} \cdot t = \sum_{300}^{700} \sum_{t} L_{\lambda}(\lambda, t) \cdot B(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 10^{6} \qquad J \cdot m^{-2} \cdot sr^{-1}$	for $t \le 10^4 \text{ s}$ $t_{\text{max}} = \frac{10^6}{L_{\text{B}}}$	N/A
	$L_{B} = \sum_{300}^{700} L_{\lambda} \cdot B(\lambda) \cdot \Delta \lambda \le 100 \qquad W \cdot m^{-2} \cdot sr^{-1}$	for t > 10 ⁴ s	N/A
4.3.4	Retinal blue light hazard exposure limit - small source	9	N/A
	Thus the spectral irradiance at the eye E_{λ} , weighted against the blue-light hazard function $B(\lambda)$ shall not exceed the levels defined by:	see table 4.2	N/A
	$E_{B} \cdot t = \sum_{300}^{700} \sum_{t} E_{\lambda}(\lambda, t) \cdot B(\lambda) \cdot \Delta t \cdot \Delta \lambda \le 100 \qquad J \cdot m^{-2}$	for t ≤ 100 s	N/A
	$E_{\rm B} = \sum_{300}^{700} E_{\lambda} \cdot B(\lambda) \cdot \Delta \lambda \le 1 \qquad W \cdot m^{-2}$	for t > 100 s	N/A
4.3.5	Retinal thermal hazard exposure limit		N/A
	To protect against retinal thermal injury, the integrated spectral radiance of the light source, L_{λ} , weighted by the burn hazard weighting function $R(_{\lambda})$ (from Figure 4.2 and Table 4.2), i.e., the burn hazard weighted radiance, shall not exceed the levels defined by:		N/A
	$L_{R} = \sum_{380}^{1400} L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda \le \frac{50000}{\alpha \cdot t^{0,25}} \qquad \qquad W \cdot m^{-2} \cdot sr^{-1}$	(10 µs ≤ t ≤ 10 s)	N/A
4.3.6	Retinal thermal hazard exposure limit – weak visual s	stimulus	N/A
	For an infrared heat lamp or any near-infrared source where a weak visual stimulus is inadequate to activate the aversion response, the near infrared (780 nm to 1400 nm) radiance, L _{IR} , as viewed by the eye for exposure times greater than 10 s shall be limited to:		N/A
	$L_{\rm IR} = \sum_{780}^{1400} L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda \le \frac{6000}{\alpha} \qquad W \cdot m^{-2} \cdot \text{sr}^{-1}$	t > 10 s	N/A
4.3.7	Infrared radiation hazard exposure limits for the eye		N/A
	The avoid thermal injury of the cornea and possible delayed effects upon the lens of the eye (cataractogenesis), ocular exposure to infrared radiation, E _{IR} , over the wavelength range 780 nm to 3000 nm, for times less than 1000 s, shall not exceed:	No IR radiation emitted	N/A
	$E_{\text{IR}} = \sum_{780}^{3000} E_{\lambda} \cdot \Delta \lambda \le 18000 \cdot t^{-0.75}$ W·m ⁻²	t ≤ 1000 s	N/A
	For times greater than 1000 s the limit becomes:		N/A
	$E_{\rm IR} = \sum_{780}^{3000} E_{\lambda} \cdot \Delta \lambda \le 100 \qquad \qquad \text{W} \cdot \text{m}^{-2}$	t > 1000 s	N/A





IEC 62471					
Clause	Requirement + Test	Result – Remark	Verdict		
4.3.8	Thermal hazard exposure limit for the skin		N/A		
	Visible and infrared radiant exposure (380 nm to 3000 nm) of the skin shall be limited to:		N/A		
	$E_{H} \cdot t = \sum_{380}^{3000} \sum_{t} E_{\lambda} (\lambda, t) \cdot \Delta t \cdot \Delta \lambda \le 20000 \cdot t^{0.25} \qquad \text{J} \cdot \text{m}^{-2}$		N/A		

5	MEASUREMENT OF LAMPS AND LAMP SYSTEM	S	Р
5.1	Measurement conditions		Р
	Measurement conditions shall be reported as part of the evaluation against the exposure limits and the assignment of risk classification.		Р
5.1.1	Lamp ageing (seasoning)	UVC lamp	N/A
	Seasoning of lamps shall be done as stated in the appropriate IEC lamp standard.		N/A
5.1.2	Test environment		Р
	For specific test conditions, see the appropriate IEC lamp standard or in absence of such standards, the appropriate national standards or manufacturer's recommendations.	Ta=22,4°C	Р
5.1.3	Extraneous radiation		Р
	Careful checks should be made to ensure that extraneous sources of radiation and reflections do not add significantly to the measurement results.	No extraneous radiation present	Р
5.1.4	Lamp operation		Р
	Operation of the test lamp shall be provided in accordance with:		Р
	the appropriate IEC lamp standard, or		N/A
	the manufacturer's recommendation		Р
5.1.5	Lamp system operation		Р
	The power source for operation of the test lamp shall be provided in accordance with:		Р
	 the appropriate IEC standard, or 		N/A
	 the manufacturer's recommendation 		Р
5.2	Measurement procedure		Р
5.2.1	Irradiance measurements		Р
	Minimum aperture diameter 7mm.		Р
	Maximum aperture diameter 50 mm.		Р
	The measurement shall be made in that position of the beam giving the maximum reading.		Р
	The measurement instrument is adequate calibrated.		Р



IEC 62471 Result - Remark Clause Requirement + Test Verdict 5.2.2 Radiance measurements N/A 5.2.2.1 Standard method N/A The measurements made with an optical system. N/A The instrument shall be calibrated to read in abso-N/A lute radiant power per unit receiving area and per unit solid angle to acceptance averaged over the field of view of the instrument. 5.2.2.2 Alternative method N/A Alternatively to an imaging radiance set-up, an irra-N/A diance measurement set-up with a circular field stop placed at the source can be used to perform radiance measurements. 5.2.3 Ρ Measurement of source size With a ruler N/A The determination of α , the angle subtended by a source, requires the determination of the 50% emission points of the source. 5.2.4 Pulse width measurement for pulsed sources N/A The determination of Δt , the nominal pulse duration N/A of a source, requires the determination of the time during which the emission is > 50% of its peak val-5.3 Ρ Analysis methods 5.3.1 Weighting curve interpolations Ρ To standardize interpolated values, use linear inter-Ρ see table 4.1 polation on the log of given values to obtain intermediate points at the wavelength intervals desired. 5.3.2 Calculations Ρ Ρ The calculation of source hazard values shall be performed by weighting the spectral scan by the appropriate function and calculating the total weighted energy. 5.3.3 Measurement uncertainty Р The quality of all measurement results must be Ρ see Annex C in the norm quantified by an analysis of the uncertainty. 6 LAMP CLASSIFICATION P Ρ For the purposes of this standard it was decided see table 6.1 that the values shall be reported as follows: for lamps intended for general lighting service, N/A the hazard values shall be reported as either irradiance or radiance values at a distance which produces an illuminance of 500 lux, but not at a

distance less than 200 mm

IEC 62471



Report No.:T211-0896/20

Clause	Requirement + Test	Result – Remark	Verdict			
	 for all other light sources, including pulsed lamp sources, the hazard values shall be reported at a distance of 200 mm 		Р			
6.1	Continuous wave lamps		Р			
6.1.1	Except Group					
	In the except group are lamps, which does not pose any photobiological hazard. The requirement is met by any lamp that does not pose:		Р			
	 an actinic ultraviolet hazard (E_s) within 8-hours exposure (30000 s), nor 	Risk Group 3 (see cl. 6.1.4)	N/A			
	 a near-UV hazard (E_{UVA}) within 1000 s, (about 16 min), nor 		Р			
	 a retinal blue-light hazard (L_B) within 10000 s (about 2,8 h), nor 		Р			
	 a retinal thermal hazard (L_R) within 10 s, nor 		N/A			
	 an infrared radiation hazard for the eye (E_{IR}) within 1000 s 	No IR radiation emitted	N/A			
6.1.2	Risk Group 1 (Low-Risk)		N/A			
	In this group are lamps, which exceeds the limits for the except group but that does not pose:		N/A			
	 an actinic ultraviolet hazard (E_s) within 10000 s, nor 		N/A			
	 a near ultraviolet hazard (E_{UVA}) within 300 s, nor 		N/A			
	 a retinal blue-light hazard (L_B) within 100 s, nor 		N/A			
	 a retinal thermal hazard (L_R) within 10 s, nor 		N/A			
	 an infrared radiation hazard for the eye (E_{IR}) within 100 s 		N/A			
	Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard ($L_{\rm IR}$), within 100 s are in Risk Group 1.		N/A			
6.1.3	Risk Group 2 (Moderate-Risk)		N/A			
	This requirement is met by any lamp that exceeds the limits for Risk Group 1, but that does not pose:		N/A			
	 an actinic ultraviolet hazard (E_s) within 1000 s exposure, nor 		N/A			
	 a near ultraviolet hazard (E_{UVA}) within 100 s, nor 		N/A			
	 a retinal blue-light hazard (L_B) within 0,25 s (aversion response), nor 		N/A			
	 a retinal thermal hazard (L_R) within 0,25 s (aversion response), nor 		N/A			
	 an infrared radiation hazard for the eye (E_{IR}) within 10 s 		N/A			



IEC 62471					
Requirement + Test	Result – Remark	Verdict			
		·			
Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard ($L_{\rm IR}$), within 10 s are in Risk Group 2.		N/A			
Risk Group 3 (High-Risk)		Р			
Lamps which exceed the limits for Risk Group 2 are in Group 3.	Actinic UV	Р			
Pulsed lamps		N/A			
Pulse lamp criteria shall apply to a single pulse and to any group of pulses within 0,25 s.		N/A			
A pulsed lamp shall be evaluated at the highest nominal energy loading as specified by the manufacturer.		N/A			
The risk group determination of the lamp being tested shall be made as follows:		N/A			
 a lamp that exceeds the exposure limit shall be classified as belonging to Risk Group 3 (High- Risk) 		N/A			
 for single pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance does is below the EL shall be classified as belonging to the Exempt Group 		N/A			
for repetitively pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance dose is below the EL, shall be evaluated using the continuous wave risk criteria discussed in clause 6.1, using time averaged values of the pulsed emission		N/A			
	Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard (L _{IR}), within 10 s are in Risk Group 2. Risk Group 3 (High-Risk) Lamps which exceed the limits for Risk Group 2 are in Group 3. Pulsed lamps Pulsed lamps Pulse lamp criteria shall apply to a single pulse and to any group of pulses within 0,25 s. A pulsed lamp shall be evaluated at the highest nominal energy loading as specified by the manufacturer. The risk group determination of the lamp being tested shall be made as follows: - a lamp that exceeds the exposure limit shall be classified as belonging to Risk Group 3 (High-Risk) - for single pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance does is below the EL shall be classified as belonging to the Exempt Group - for repetitively pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance dose is below the EL, shall be evaluated using the continuous wave risk criteria discussed in clause 6.1, using time averaged values of the	Requirement + Test Result – Remark Lamps that emit infrared radiation without a strong visual stimulus and do not pose a near-infrared retinal hazard (LiR), within 10 s are in Risk Group 2. Risk Group 3 (High-Risk) Lamps which exceed the limits for Risk Group 2 are in Group 3. Pulsed lamps Pulse lamp criteria shall apply to a single pulse and to any group of pulses within 0,25 s. A pulsed lamp shall be evaluated at the highest nominal energy loading as specified by the manufacturer. The risk group determination of the lamp being tested shall be made as follows: - a lamp that exceeds the exposure limit shall be classified as belonging to Risk Group 3 (High-Risk) - for single pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance does is below the EL shall be classified as belonging to the Exempt Group - for repetitively pulsed lamps, a lamp whose weighted radiant exposure or weighted radiance dose is below the EL, shall be evaluated using the continuous wave risk criteria discussed in clause 6.1, using time averaged values of the			



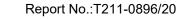
		IEC 62471		
Clause	Requirement + Test		Result – Remark	Verdict

Table 4.1	Spectral we	eighting function for assessing u	ultraviolet hazards for sk	kin and eye P
	elength [,] nm	UV hazard function S _{υν} (λ)	Wavelength λ, nm	UV hazard function S _ω (λ)
2	200	0,030	313*	0,006
,	205	0,051	315	0,003
2	210	0,075	316	0,0024
2	215	0,095	317	0,0020
2	220	0,120	318	0,0016
2	225	0,150	319	0,0012
2	230	0,190	320	0,0010
2	235	0,240	322	0,00067
2	240	0,300	323	0,00054
2	245	0,360	325	0,00050
2	250	0,430	328	0,00044
2	:54*	0,500	330	0,00041
2	255	0,520	333*	0,00037
2	260	0,650	335	0,00034
2	265	0,810	340	0,00028
2	270	1,000	345	0,00024
2	275	0,960	350	0,00020
2	80*	0,880	355	0,00016
2	285	0,770	360	0,00013
2	290	0,640	365*	0,00011
2	295	0,540	370	0,000093
2	97*	0,460	375	0,000077
3	300	0,300	380	0,000064
3	03*	0,120	385	0,000053
3	305	0,060	390	0,000044
3	308	0,026	395	0,000036
3	310	0,015	400	0,000030

Wavelengths chosen are representative: other values should be obtained by logarithmic interpolation at intermediate wavelengths.

^{*} Emission lines of a mercury discharge spectrum.





		IEC 62471		
Clause	Requirement + Test		Result – Remark	Verdict

 Table 4.2
 Spectral weighting functions for assessing retinal hazards from broadband optical sources
 P

Wavelength nm	Blue-light hazard function B (λ)	Burn hazard function R (λ)
300	0,01	
305	0,01	
310	0,01	
315	0,01	
320	0,01	
325	0,01	
330	0,01	
335	0,01	
340	0,01	
345	0,01	
350	0,01	
355	0,01	
360	0,01	
365	0,01	
370	0,01	
375	0,01	
380	0,01	0,1
385	0,013	0,13
390	0,025	0,25
395	0,05	0,5
400	0,10	1,0
405	0,20	2,0
410	0,40	4,0
415	0,80	8,0
420	0,90	9,0
425	0,95	9,5
430	0,98	9,8
435	1,00	10,0
440	1,00	10,0
445	0,97	9,7
450	0,94	9,4
455	0,90	9,0
460	0,80	8,0
465	0,70	7,0
470	0,62	6,2
475	0,55	5,5
480	0,45	4,5
485	0,40	4,0
490	0,22	2,2
495	0,16	1,6
500-600	10[(450-\lambda)/50]	1,0
600-700	0,001	1,0
700-1050		10[(700-\lambda)/500]
1050-1150		0,2
1150-1200		0,2·10 ^{0,02(1150-λ)}
1200-1400		0,02



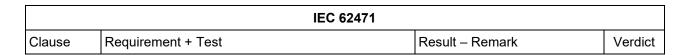


Table 5.4	Sur	ummary of the ELs for the surface of the skin or cornea (irradiance based values)					
Hazard Name		Relevant equation	Wavelength range nm	Exposure duration sec	Limiting aperture rad (deg)	EL in terms of con- stant irradiance W•m ⁻²	
Actinic UV skin & eye		$E_S = \sum E_\lambda \bullet S(\lambda) \bullet \Delta \lambda$	200 – 400	< 30000	1,4 (80)	30/t	
Eye UV-A		$E_{UVA} = \sum E_{\lambda} \bullet \Delta \lambda$	315 – 400	≤1000 >1000	1,4 (80)	10000/t 10	
Blue-light small source		$E_B = \sum E_\lambda \bullet B(\lambda) \bullet \Delta \lambda$	300 – 700	≤100 >100	< 0,011	100/t 1,0	
Eye IR		$E_IR = \sum E_\lambda \bullet \Delta \lambda$	780 –3000	≤1000 >1000	1,4 (80)	18000/t ^{0,75} 100	
Skin thermal		$E_H = \sum E_\lambda \bullet \Delta \lambda$	380 – 3000	< 10	2π sr	20000/t ^{0,75}	

Table 5.5	Summary of the ELs for the retina (radiance based values)						Р
Hazard Nar	ne	Relevant equation	Wavelength range nm	Exposure duration sec	Field of view radians	EL in ter constant r W•m-2•	adiance
Blue light		$L_{B} = \sum L_{\lambda} \bullet B(\lambda) \bullet \Delta \lambda$	300 – 700	0,25 - 10 10-100 100-10000 ≥ 10000	0,011•√(t/10) 0,011 0,0011•√t 0,1	10 ⁶ , 10 ⁶ , 10 ⁶ ,	/t /t
Retinal thermal		$L_{R} = \sum L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda$	380 – 1400	< 0,25 0,25 – 10	0,0017 0,011•√(t/10)	50000/(c	,
Retinal thermal (weak visual stimulus)		$L_{IR} = \sum L_{\lambda} \cdot R(\lambda) \cdot \Delta \lambda$	780 – 1400	> 10	0,011	6000)/α



Page 14 of 23 Report No.: T211-0896/20

IEC 62471						
Clause	Requirement + Test	Result – Remark	Verdict			

Table 6.1	Emission limits for risk groups of continuous wave lamps							Р	
		Symbol		Emission Measurement					
Risk	Action spectrum		Units	Exe	Exempt		Low risk		risk
	opoon am			Limit	Result	Limit	Result	Limit	Result
Actinic UV	Sυv(λ)	Es	W•m⁻²	0,001	2,3945	0,003	2,3945	0,03	2,3945
Near UV		Euva	W•m⁻²	10	0,1422	33	N/A	100	N/A
Blue light	Β(λ)	L _B	W•m ⁻² •sr ⁻¹	100	N/A	10000	N/A	4000000	N/A
Blue light, small source	Β(λ)	E _B	W•m⁻²	1,0*	0	1,0	0	400	N/A
Retinal thermal	R(λ)	L _R	W•m ⁻² •sr ⁻¹	28000/α = 280000	N/A	28000/α = 280000	N/A	71000/α = 710000	N/A
Retinal thermal, weak visual stimulus**	R(λ)	Lir	W•m ⁻² •sr ⁻¹	6000/α = 60000	N/A	6000/α = 60000	N/A	6000/α = 60000	N/A
IR radiation, eye		Eır	W•m⁻²	100	N/A	570	N/A	3200	N/A

Small source defined as one with α < 0,011 radian. Averaging field of view at 10000 s is 0,1 radian. Involves evaluation of non-GLS source





IEC62471A – ATTACHMENT 1

Clause Requirement + Test Result - Remark Verdict

Report No.: T211-0896/20

ATTACHMENT TO TEST REPORT IEC 62471 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES

Photobiological safety of lamps and lamps systems

Differences according to..... EN 62471:2008

Attachment Form No...... EU_GD_IEC62471A

Attachment Originator: IMQ S.p.A.

Master Attachment: 2009-07

Copyright © 2009 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.

	CENELEC COMMON MODIFICATIONS (EN)					
4	EXPOSURE LIMITS	EXPOSURE LIMITS				
	Contents of the whole Clause 4 of IEC 62471:2006 moved into a new informative Annex ZB		_			
	Clause 4 replaced by the following:					
	Limits of the Artificial Optical Radiation Directive (2006/25/EC) have been applied instead of those fixed in IEC 62471:2006	See appended Table 6.1	Р			
4.1	General		Р			
	First paragraph deleted		_			



Page 16 of 23 Report No.: T211-0896/20

IEC62471A – ATTACHMENT 1							
Clause	Requirement + Test	Result - Remark	Verdict				

Table 6.1	Emission limits for risk groups of continuous wave lamps (based on EU Directive 2006/25/EC)						Р		
		Symbol		Emission Measurement					
Risk	Action spectrum		Units	Exemp	ot	Low risk		Mod risk	
	Spoot and			Limit	Result	Limit	Result	Limit	Result
Actinic UV	S _{UV} (λ)	Es	W•m⁻²	0,001	2,3945	-	ı	-	ı
Near UV		E _{UVA}	W•m⁻²	0,33	0,1422	-	-	-	-
Blue light	Β(λ)	L_B	W•m ⁻² •sr ⁻¹	100	N/A	10000	N/A	4000000	N/A
Blue light, small source	Β(λ)	Ев	W•m⁻²	0,01*	0	1,0	0	400	N/A
Retinal	D(V)	D())	10/ 2 1	28000/α =		28000/α =	N/A	71000/α =	N/A
thermal	R(λ)	L_R	W•m ⁻² •sr ⁻¹	280000	N/A	280000		710000	
				545000					
Retinal thermal, weak visual R(λ)		R(λ) L _{IR}	R(λ) L _{IR} W•m ⁻² •sr ⁻¹	0,0017≤ α ≤ 0,011	N/A				
stimulus**				6000/α	NIA				
				$0.011 \le \alpha \le 0.1$	N/A				
IR radiation, eye		E _{IR}	W•m⁻²	100	N/A	570	N/A	3200	N/A



Page 17 of 23 Report No.: T211-0896/20

IEC62471A – ATTACHMENT 1						
Clause	Requirement + Test	Result - Remark	Verdict			
	<u> </u>	<u> </u>	<u> </u>			

Table 6.1 Emission limits for risk groups of continuous wave lamps (based on EU Directive 2006/25/EC) Ρ

- * Small source defined as one with α < 0,011 radian. Averaging field of view at 10000 s is 0,1 radian. ** Involves evaluation of non-GLS source

NOTE The action functions: see Table 4.1 and Table 4.2

The applicable aperture diameters: see 4.2.1

The limitations for the angular subtenses: see 4.2.2

The related measurement condition 5.2.3 and the range of acceptance angles: see Table 5.5.



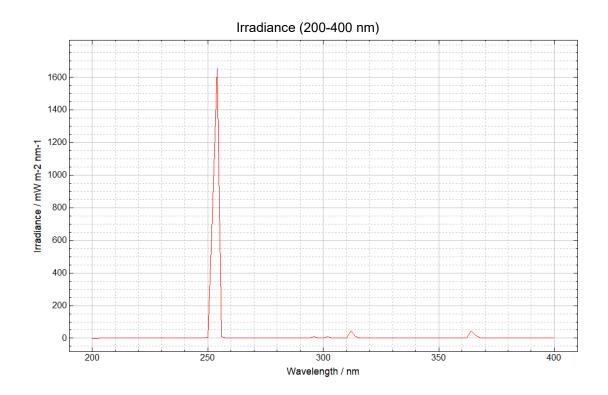


Furthermore remarks:

Measurement distance: 200 mm

Spectral Range 200 - 400 nm

1) Spectrum of tested sample:







2) Results and required Labelling

Hazard	Measured value	Resulting risk group	Risk group limit value	Time to exposure limit (s)
Actinic UV (mW m ⁻²)	2,39 x 10 ³	Group 3	30	1,25 x 10 ¹
Near UVA (W m-2)	1,42 x 10 ⁻¹	Exempt	10	> 30000
Blue light hazard 100mrad FOV (W sr-1 m-2)	N/A	N/A	N/A	N/A
Blue Light Small Source (W m ⁻²)	N/A	N/A	N/A	N/A
IR Eye (W m ⁻²)	N/A	N/A	N/A	N/A
Thermal Skin (W m ⁻ ²)	N/A	N/A	N/A	N/A

Risk Group 3

WARNING. UV emitted from this product, Avoid eye and skin exposure to unshielded product.

Product tested against IEC62471





3) Table of critical components and materials:

Component	Manufacturer / trademark	Type/model	Value/rating
UVC LAMP	Osram	Puritec HNS	30 W; G13



4) Photo documentation



Report No.: T211-0896/20



Picture 2 - Device under test



Picture 3 - Device under test



Picture 4 - Device under test





Picture 5 - Light source

